3D PRINTING



A Donaldson Company

A WORLD LEADER IN FUME EXTRACTION TECHNOLOGY



3D PrintPRO HT Max airflow: 80m³/h (+/- 10%)

3D PrintPRO HT

FUME EXTRACTOR

MATERIAL EXTRUSION | MATERIAL JETTING | VAT PHOTO POLYMERIZATION

POST-PROCESSING



3D PrintPRO 2

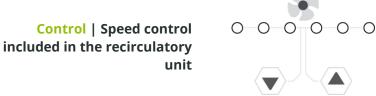
3D PrintPRO 3

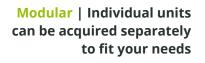


3D PrintPRO 4











High temperature | Handles applications of up to 100 °C





Find out more:

Recirculation | Recirculate the filtered air back into your process



Contact BOFA at https://bofainternational.com/en/contact/

Approvals: REACH and RoHS. See invididual product technical data for specific accreditations



3D PRINTING

3D PrintPRO HT



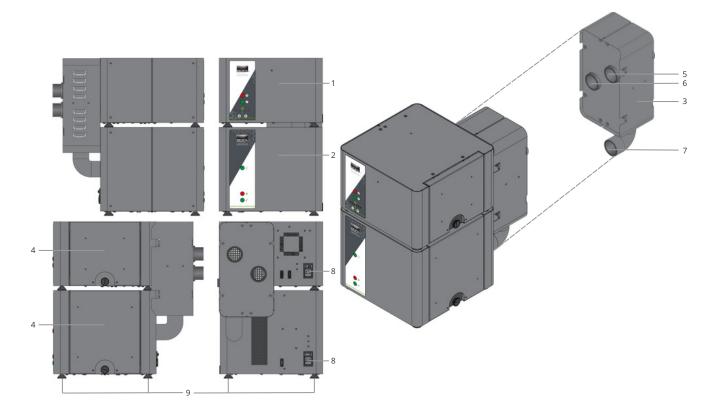
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- HTR Recirculation unit
 Air intake
 Feet
- 2. HTP Purge unit
 6. Air exhaust spigot

FUME EXTRACTOR

- HTV Valve unit
 Silicone 90° elbow
- Filter compartments
 Power inlet



TECHNICAL DATA

Technical data		
Full unit dimensions (H x W x D)	608 x 406 x 590 mm	
Valve unit dimensions (H x W x D)	450 x 210 x 205 mm	
Electrical data	Voltage: 230V Frequency: 50Hz Full load current: 2.0 amps	
Interface signal connection	12V stop/start , FCS and interface connection for the Purge unit	
Weight (standard extractor with filters)	50 kg	
Power cables	Type G and type F	
Approvals	UKCA and CE	
Full unit part number - UK	1U1480376689-UK	
Full unit part number - EU	1U1480376689-EU	

3D PrintPRO HT



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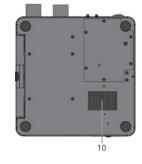
- 1. HTR Recirculation unit
- 3. Filter clean/block light
- 5. Air intake
- 7. Interface connector to
- purge unit
- 9. Cooling air exhaust
- 2. Filter indicators
 - 4. Speed control
 - 6. Air exhaust spigot
 - 8. Stop/start and filter signal

FUME EXTRACTOR

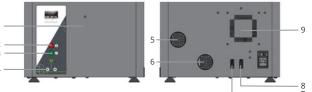
- connectors
- 10. Cooling air inlet

11. HTP - Purge unit

- 13. Purge exhaust
- 12. Purging indicator light 14. Overrun timer







TECHNICAL DATA

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11 — 12 — 2 — 3 —		5-	8 13

Technical data	Recirculation unit (HTR)	Purge unit (HTP)
Full unit dimensions (H x W x D)	268 x 406 x 445 mm	347 x 406 x 445 mm
Unrestricted airflow*	80m ³ /hr (+/- 10%)	22 m³/hr (+/- 10%)
Settable range**	20-80 m³/hr (+/- 10%)	N/A
Max pressure	40mBar (+/- 10%)	N/A
Electrical data	Voltage: 230V Frequency: 50Hz Full load current: 2.0 amps	Voltage: 230V Frequency: 50Hz Full load current: 2.0 amps
Interface signal connection	12V stop/start and FCS	12V stop/start, FCS and interface connector
Noise level at operators position	< 65dBA	< 75dBA
Weight (standard extractor with filters)	20 kg	24 kg
Power cables	Type G and type F	Type G and type F
Approvals	UKCA and CE	UKCA and CE
Part numbers - UK	1U600376687-2133	1U600376688-2134
Part numbers - EU	1U600376687-2133-EU	1U600376688-2134-EU

* Airflow range = The airflow values provided with clean filters, hose kit, at 230V, measured by using a hot wire. The numbers may vary depending on voltage and test procedure used. Close loop hose kit has been used for testing.

** Settable range = BOFA recommends utilising the lowest flow rate that achieves the correct capture velocity for your application in order to maximise filter life. Please note the Purge unit does not have a settable range due to the design of the unit.

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3D PrintPRO HT FUME EXTRACTOR



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Airflow through filters



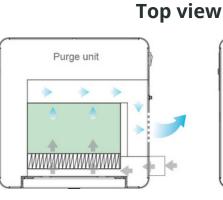
HTP

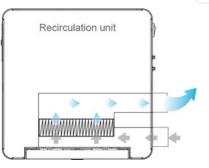
HEPA filter

Clean air

Contaminated air

Particulate





FILTER SPECIFICATIONS

HEPA specifications						
Filter efficiency		99.997% @ 0.3 microns				
Combined filter specifications						
Filter efficiency		99.997% @ 0.3 microns				
Activated carbon		2.95 ltrs				
Replacement filters						
Model	HEPA filter (HTR)		Combined filter (HTP)			
3D PrintPRO HT	1UA1030499		1UA1030487			
Hose kits						
Full system and HTR		1UA1020646				

Datasheet correct at time of publishing.

1UA1020647

Where applicable, the carbon used in BOFA units is capable of removing a wide range of VOCs, however it is the responsibility of the user to ensure the carbon is suitable for their application. For specific applications, please contact us for details.

Important notice: Many factors beyond the control of BOFA can affect the use and performance of BOFA products in a particular application, including the conditions under which the product is used. Since these factors are uniquely within the user's knowledge and control, it is essential the user evaluate the products to determine whether the product is fit for the particular purpose and suitable for the user's application. All products, product specifications, availability and data are subject to change without notice, and may vary by region or country.

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